



Oil and Gas Products

High Pressure Equipment Company has developed a complete line of valves and affiliated components specifically for the unique requirements of the oil and gas industry. We offer valves, fittings and tubing for use with sour oil and gas (PS) in a 10,000 psi, 20,000 psi and 30,000 psi series. Our "SGS" products are constructed of annealed 316 stainless steel and meet or exceed all requirements of NACE MR0175 and the American Petroleum Institute. For those applications where H2S is not present, our standard line of valves, fittings and tubing will accommodate pressures to 150,000 psi.

Since 1954, HiP has been designing and manufacturing the highest quality and most dependable high pressure oil field products. Our ISO 9001 certified operation is part of a quality focus that has helped us gain the trust of many new oil and gas customers. And our on-time delivery and competitive pricing have made us integral partners in our customers' cost-reduction efforts.



Weknow that some oil andgas applicationsdemand material performance beyond our "SGS" stainless steel products. In an effort to provide our customers with their material of choice and meet tight shipping deadlines, we maintain an inventory of Hastelloy and Monel valves and fittings.

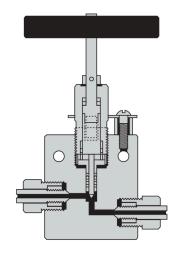
Sour Oil & Gas Valves

- •1/4", 3/8" &9/16" O.D.tube connections
- •10,000, 20,000 & 30,000 psi series
- •Vee and regulating stem types
- Annealed 316 stainless steel construction
- •Meet or exceed requirements of NACE MR0175

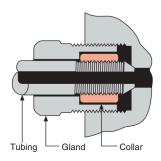
High Pressure Coned and Threaded Connections

HiPoilfieldproducts usea high pressure coned and threaded connection which accommodates the high temperatures, high pressures and extreme conditions common in these applications. These connections may be disassembled and retightened indefinitely.



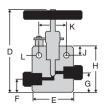


HF44(), HF6() and HF9()(/



Sour Oil and Gas Valves

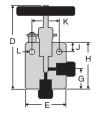
Two Way Straight Valves



Tubing	Catalog No.	psi	Connection	Orifice	D	Е	F.,"	G	Н	J	K	/32	, Thickness
¹/4 " O.D.	30-11HF4-SGS	20,000	HF4	3≉"	5316	'2"	5	1"	27/16	5 ¹¹ / ₂ "	13/8	117	1"
³/8 " O.D.	30-11HF6-SGS	20,000	HF6	19"	5316	'2"	5/8 "	1"	27/16	5 " /2"	13/8	" ⁷ /32	1"
%16" O.D.	30-11HF9-SGS	20,000	HF9	19"	55/8"	25/8	"1 "	17/	27/8	′ 1/2 ″	13/8	" ⁷ /3"	11/
¹/4 " O.D.	60-11HF4-SGS	30,000		11/6"	5316	'2"	⁵/8 ″	16"	27/16	6 ⁴ / ₂ "	13/8	"72"	2"
/86 Popp.	60-11HF6-SGS	,		11/6"	5316	12"	⁵ /8 "	1"	27/16	\$ ⁴ / ₂ "	13/8	" ⁷ /32	1"
9	60-11HF9-SGS	30,000	HF9	11/6"	55/8"	25/8	"1 "	1"	27/8	' 1/2"	13/8	" ⁷ /32	" 1"

Two Way Angle Valves

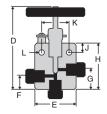




Tubing	Catalog No.	psi	Connection	Orifice	D	Е	F	G	Н	J	K	L	Thickness
¹/4 " O.D.	30-12HF4-SGS	20,000	HF4	3/"	5316	'2"	-	1"	27/16	"/ ₂ "	13/8	" ⁷ /23 _"	1"
³/8 " O.D.	30-12HF6-SGS	20,000	HF6	1/"	5916	'2"	_	13/8′	213/1	6/""	13/8	"-22"	1"
³/16" O.D.	30-12HF9-SGS	20,000	HF9	1/"	55/8"	25/8	"-	17/16	27/8	1/2"		" ⁷ /32	
¹/4 " O.D.	60-12HF4-SGS	30,000	HF4	1/"	5316	'2"	_	1"	27/16			" ⁷ /32	
³/8 " O.D.	60-12HF6-SGS	30,000	HF6	1/"	5g16	'2"	_	13/8	213/1	6/"		" ⁷ /32	1"
%16" O.D.	60-12HF9-SGS	30,000	HF9	1/"	5 5 /8 "	25/8	"-	17/16	127/8	1/2"	13/8	" ⁷ /32	" 1"

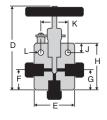
Three Way Valves/Two Pressure Connections

2"



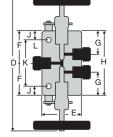
Tubing	Catalog No.	psi	Connection	Orifice	D	Е	F	G	Н	J	K	/32	, Thickness
¹/4 " O.D.	30-13HF4-SGS	20,000	HF4	3/"	5316	2"	⁵/8 <i>"</i>	1"	27/16	"/ ₂ "	13/8	117	1"
³/8 " O.D.	30-13HF6-SGS	20,000	HF6	1/"	5916	2"	1"	13/8	213/1	6/11"	13/8	" ⁷ /32	" 1"
%/16″A-D.	30-13HF9-SGS	20,000	HF9	1/"	6116	25/8	1716	"17/8"	35/16	"/ ₂ "	13/8	" 7/32	′ 11/
1	60-13HF4-SGS	30,000	HF4	1/"	5316	'2"	⁵/8 <i>"</i>	1"	27/16	" /2"	13/8	" ⁷ /3"	2"
³/8 " O.D.	60-13HF6-SGS	,	HF6	1/"	5916	'2"	1"	13/8	213/1	6/""	13/8	"72"	1"
%16" O.D.	60-13HF9-SGS	30,000	HF9	1/"	61/16	<u> 25/8</u>	1716	"178"	25/16	"/ ₂ "	13/8	" 7/32	' 1"

Three Way Valves/One Pressure Connection



Tubing	Catalog No.	psi	Connection	Orifice	D	Е	F	G	Н	J	K	/32	" Thickness
¹/4 " O.D.	30-14HF4-SGS	20,000	HF4	3/"	5316	'2"	1"	1"	27/16	" / ₂ "	13/8	117	1"
³/8 " O.D.	30-14HF6-SGS	20,000	HF6	1/"	5916	'2"	2"	17/16	213/1	6/""	13/8	" ⁷ /32	" 1"
%16"AD.	30-14HF9-SGS	20,000	HF9	1/"	5g8 "			" <u>1</u> 7,16 '				" ⁷ /32	" 11/
1	60-14HF4-SGS	30,000		l	5316		1"		27/16	1/2"		I 460 I	2"
³/8 " O.D.	60-14HF6-SGS	,	HF6	1/"	5916		-	1 <i>1</i> /8"		/2	13/8		1"
%16" O.D.	60-14HF9-SGS	30,000	HF9	1/"	55/8"	25/8	1716	"1716'	27/8	1/2"	13/8	" ⁷ /32	" 1"

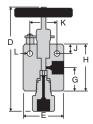
Three Way/Two Stem Connection Valves



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E Tubing	Catalog No.	psi	Connection	Orifice	D	F	G	Н	۳, الأ	K	/32	" Thickness
2"1/4" O.D.	30-15HF4-SGS	20,000	HF4	3/32′	91/4"	1"	7/16"	33/4	II 1	23/4	117	1"
	30-15HF6-SGS	1	I	1/8"	91/2"	2"	7/16"	4"	1/2"	3"	7/32	" 1"
	30-15HF9-SGS		HF9	1/8"	97/8"	23/	6" 17	/14631/8			" ⁷ /32	" 11/
2" ₁ /4" O.D.	60-15HF4-SGS	30,000	HF4	1/161	91/4"	17/8	3" 17/ ⁻	633/4	″ ¹/2 ″	23/4	" ⁷ /32	" 2"
2"/8" Pop	60-15HF6-SGS	00,000	HF6	1/161	91/2"	2"	7/16"	4"	1/2	3"	7/23,,	1"
25/8"	00-13111-9-303	30,000	HF9	1/161	97/8"	23/	716″1	/1463//8	″½	33/8	"-/2"	1"

Replaceable Seat Valves

2"



Tubing	Catalog No.	psi	Connection	Orifice	D	Е	F	G	Н	J	K	/32	, Thickness
¹/4 " O.D.	30-12HF4-R-SG	S	HF4	3≉"	5316	'2"	-	1"	27/16	5 ¹¹ / ₂ "	13/8	117	1"
³/8 " O.D.	20,000 30-1 2	2HF6-R-	HF6	19"	5916	'2"	_	13/8	213/	6/2	13/8	" ⁷ /32	1"
%16"AD.	SGS 20,000 30	-12HF9-	HF9	19"	55/8"	25/8	"-	17/16	2 7/8	′ 1/2 ″	13/8	" ⁷ /32	11/
1	R-SGS 20,00		HF4	11/6"	5316	'2"	_	1"	27/16	/-		" ⁷ /23"	2"
³/8 " O.D.	12HF4-R-SGS	30,000	HF6	11/6"	5916	'2"	-	13/8	213/	6/2111	13/8	"-2"	1"
%16"O.D.	60-12HF6-R-SG		HF9	11/6"	55/8"	25/8	"-	17/16	' 27/8	′ 1/2 ″	13/8	" 7/32	' 1"
	30,000 60-1 2	2HF9-R-			•				•		-		11/



Oil and Gas Accessories

Glands/Sleeves/Plugs/Elbows / Tees / Crosses

A complete range of elbows, tees, and crosses is available for use with sour oil andgas. Materialisannealed

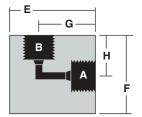
316 stainless steel. Connection Components All connection componentsand fittings are rated for 30,000 psi service. Standard tubing glands and collars are provided unless otherwise specified.

CatalogNo.	Tube Size	Gland
60-2HM4-SGS	1,4"	
60-2HM9-SGS	3/8"	
	⁹ /16 '	

Catalog No.	Tube Size	Collar
60-2H4-SGS	1	R 1
60-2H6-SGS	³/8 "	
60-2H9-SGS	%16 <i>′</i>	

Catalog No.	Tube Size	Plug
60-7HM4-	1	
SGS 60-	³/8 "	
7HM6-SGS	³/16 <i>'</i>	

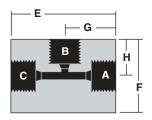
60-7HM9



High Pressure Elbows

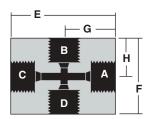
SGS

Catalog No.	Pressure Rating psi	Çopnections	А-В	E	F	G	н	Thickness
60-22HF4-SGS	30,000	1	HF4	13/8	′ 1½″	⁷ /8 "	1"	1"
60-22HF6-SGS	30,000	³/8″ O.D. TUBE	HF6	13/4	′ 1½″	11/4	′ 1"	1"
60-22HF9-SGS	30,000	%16" O.D. TUBE	HF9	2 5/8	" 1 ⁷ /8 "	17/8	′ 11/8″	11/2"



High Pressure Tees

Catalog No.	Pressure Rating psi	Connections _E	A-B-C	E	F	G	∄ "	Thickness
60-23HF4-SGS	30,000	1	HF4	2"	1³/8 "	1"	7	1"
60-23HF6-SGS	30,000	³/8 " O.D.TUBE	HF6	2"	1%16	′ 1"	11/16	" 1"
60-23HF9-SGS	30,000	%16"O.D.TUBE	HF9	2⁵/8 <i>"</i>	21/8"	15/	13/8"	11/2"



High Pressure Crosses

Catalog No.	Pressure Rating psi	Connections	A-B-C-D	E	F	G	Н	Thickness
60-24HF4-SGS	30,000	1/4 "O.D. TUBE	HF4	2"	11/2"	1"	³/4 "	1"
60-24HF6-SGS	30,000	3/8 "O.D. TUBE	HF6	21/8"	2"	11/16	" 1"	1"
60-24HF9-SGS	30,000	%16"O.D. TUBE	HF9	23/4"	2⁵/8 <i>"</i>	13/8 "	15/16	" 11/2"

Union Couplings (Slip Type)

Union (slip Type) couplings are idealforuse inconfined space installations. This design allows the entire coupling to be disconnectedand slippedback over the tubing to facilitate assembly

and disassembly. In installations where tubing is easily assembled, it is preferable (and less expensive) to use standard straight couplings (see accessories section). Sour oil and gas material is annealed 316 stainless steel. Standard tubing collarsandglandsareprovided unless otherwise specified.

Catalog No.	Pressure Rating psi	Connections	А	АВ		Hex Size
60-21HF4-U-SGS	30,000 30,000	1/4 "O.D. TUBING	HF	HF	1³/4 "	1
88:21AF9:8:383	30,000	3 "O.D. TUBING /8	4	4	2"	ш
		⁹ /16 "O.D. TUBING	HF	HF	2³/8 "	1³/8"

9

Bulkhead Couplings

Bulkhead couplings are designed specifically forpassing a tubing connection through a panel or steel barricade. These couplings include a locknut as shown. Material is annealed 316 stainless steel. Standard tubing collars and glands are included unless otherwise specified.

Catalog No.	Pressure Rating psi	Connections	Panel Hole	A	В	Length	Hex Size	Outside Thread	
60-21HF4-B-	30,000	1/4"O.D.TUBING	19/11/8/11	6 HF4	HF	2"	1"	⁷ /8" - 14	
SGS 60-21HF6-	30,000	³/8 "O.D. TUBING	à	HF6	4	23/8"	13/8"	11/16" -	12
B-SGS 60-	30,000	%16 "O.D. TUBIN	G	HF9	HF	23/4"	17/8"	15/8" - 1	2



Locknut

6 HF 9

Caps

Tubingend caps are offered for use in sealing off tubing ends either for temporary use or permanent use such as on small volume reservoirs. Standard material is annealed 316 stainless steel. Standard tubing collars and glands are provided unless otherwise specified.

Catalog No.	Pressure Rating psi	Connections	A	Length	Hex Size
60-21HF4-C-SGS	30,000	¹/₄"O.D. TUBING	HF	⁷ /8 "	³/4 "
60-21HF6-C-SGS	30,000	³/₀"O.D. TUBING	4	11/4"	1"
60-21HF9-C-SGS	30,000	%%O.D. TUBING	HF	11/2"	1³/8 "

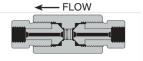


HF 9

Line Filters

Theline filters asshown utilize sintered stainless steel filter discs 3 pc./set. Porosities are available as per the chart to the right. If not otherwise specified, 100 micron filter discs are supplied. (One micron = 0.001 millimeters). Material of bodies and end covers is annealed 316 stainless steel. Standard tubing glands and collars are provided unless otherwise specified.

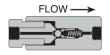
	Catalog No.	Pressure Rating psi	Connections	Length	Hex Size	Micron Size Availab 0.5 2 5 10 4			ble	Iter 100	
ŀ	60F-51HF4-SGS	30,000	1/4"HIGH PRESSURE	51/4"	11/2"	•	•	•	•	•	•
١	60F-51HF6-SGS	30,000	³/₀"HIGH PRESSURE	51/4"	11/2"	•			•	•	•
ı	60F-51HF9-SGS	30,000	% HIGH PRESSURE	51/4"	11/2"	•	•	•	•	•	•



Ball Check Valves

Ball typecheckvalves insure flowin one direction only. Material for bodies and covers is annealed 316 stainless steel, the ball is 17-4PH. Standard tubing glands and collars are provided unless otherwise specified.

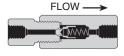
Catalog No.	psi	Connections	Length	Hex
60-41HF4-SGS	30,000	1/4 "HIGH PRESSURE	41/4"	11/2"
60-41HF6-SGS	30,000	³/₀"HIGH PRESSURE	45/8"	11/2"
60-41HF9-SGS	30,000	⁹ / ₁₆ "HIGH PRESSURE	51/8"	11/2"



Soft Seat Check Valves

Soft seat check valves insure flow in one direction only and can be mounted in any position. These are highly reliable for both gas and liquid service. Standard O-ring (soft seat) material for the sealing surface is Buna-N (nitrile) with other materials including Teflon and Viton available on request. Temperature is limited by the choice of O-ring material. Material of all other parts is annealed 316 stainless steel. Standard glands and collars are provided unless otherwise specified.

Catalog No.	psi	Connections	Length	Hex
30-41HF4-T-SGS	20,000	1/4"HIGH PRESSURE	37/8"	1"
30-41HF6-T-SGS	20,000	³/₀"HIGH PRESSURE	37/8"	1"
30-41HF9-T-SGS	20,000	9/16 "HIGH PRESSURE	41/4"	13/8"
60-41HF4-T-SGS	30,000	1/4"HIGH PRESSURE	49/16"	11/2"
60-41HF6-T-SGS	30,000	³/₃ "HIGH PRESSURE	49/16"	11/2"
60-41HF9-T-SGS	30,000	9/16 "HIGH PRESSURE	51/16"	11/2"

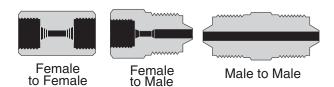




Oil and Gas Products

Adapters

Connect differentsizes of tubing or tubing and pipe with our female-to-female couplings, female-to-male adapters, male-to-male adapters, reducer couplings and thermocouple adapters. For complete adapter information, see accessories section of full line catalog.



Tubing

For sour gas applications, our tubing is annealed stainless steel, available for all standard valve and fitting sizes, and in any length specified.

For sweet applications, HiP tubing is cold drawn, seamless and supplied in the hard condition (not annealed). Tubing is stocked in lengths of 18 to 22 feet but may be ordered in shorter lengths with no additional cutting charge.



	Tubing Size	Working Pressure psi	Type of Connection Used	Materia	Catalog Order Number	
1/4"	¹/₄ " O.D. x 0.083" I.D.	20,000	1/ // UCLI PRESSURE (UEA)	I 316	60-9H4-316-SGS	
/4	/4 O.D. X 0.083 1.D.	30,000	1/4 "HIGH PRESSURE (HF4)	SS	60-9H4-304-SGS	
3/8"	³/ ₈ "O.D. x 1/8 "I.D.	30,000	³/s "HIGH PRESSURE (HF6)	304 SS	60-9H6-316-SGS	
/8	/8 O.D. X 1/0 1.D.	30,000	/8 HIGH PRESSURE (HP0)	316 SS	60-9H6-304-SGS	
9/16"	⁹ / ₁₆ "O.D. x 3/16"I.D.	20,000	%/ WHICH PRECCURE (HEO)	30,000 ⁹ /16 "HIGH PRESSURE (HF9)	304 SS	60-9H9-316-SGS
/ 16	7/16 O.D. X 3/10 I.D.	30,000	716 HIGH PRESSURE (HF9)	316 SS	60-9H9-304-SGS	
				304 SS		

Coned and Threaded Nipples

Connection-ready nipples are available in annealed and standardtubing for allvalve and fitting sizes, and in any length specified. Nipples are not furnished with collars and glands, unless specified at time of order. Sour gas nipples are annealed 316 SS.



	Tubing Size (O.D. x I.D.)							
Length 🔻	¹/4 " x 0.083"	38 "x1/8 "	³/1 "x 316"					
psi →	30,000 psi	30,000 psi	30,000 psi					
23/	60-HM4-2.75-SGS							
4"		60-HM6-3-SGS						
3"			60-HM9-4-SGS					
4"	60-HM4-6-SGS	60-HM6-6-SGS	60-HM9-6-SGS					
6"	60-HM4-8-SGS	60-HM6-8-SGS	60-HM9-8-SGS					
180"	60-HM4-10-	60-HM6-10-	60-HM9-10-					
"	SGS 60-HM4-	SGS 60-HM6-	SGS 60-HM9-					
12	12-SGS	12-SGS	12-SGS					

Wellhead Gauge and Bleed Valves

Wellhead Gauge Valves

- Oneinlet andthreeoutlet ports
- •Packing located below stem threads
- •Metal-to-metal seat for bubble tight shut-off
- •Two piece non-rotating stem for standard service valves
- •One piece stem for sour gas service
- •Designed for line sampling or instrument calibration



Catalog No.	Pressure Rating psi	Service	Connections	Material	Inle t	Outlet Port
30GVHF9	30,000	Standard	9/4/# IIOU DDEOOUDE	316 SS	t HF9	HF9
30GVHF9-SGS	20,000	H2S	%16HIGH PRESSURE	Annealed 316 SS	пгэ	111.9

Bleed Valves

- · Tee handleforeasy operation
- •Vent port tapped for safe plumbing
- •Positive blow-out prevention on stem
- •Metal-to-metal seat for bubble tight shut-off
- •One piece hex construction for easy installation
- Compatible with standard API test and gauge connections for 20,000 psi
- · Designed for pressure bleeding



Catalog No.	Pressure Rating psi	Service	Connections	Material	Inle t	Outlet Port
30BVHM9	30,000	Standard	⁹ / ₁₆ "HIGH PRESSURE	316 SS	t	NFA
30BVHM9-SGS	20,000	H2S	x1/8"Female NPT	Annealed 316 SS	HM9	NFA



Specialty Valves

HiP produces many valves engineered for specific requirements and operating conditions. Among the specialty valves we offer are high temperature valves, micro control metering valves, pipe connection valves and male bottom connection valves. Our two most popular oil and gas specialty valves are described below.

Ball Valves

These valves provide shut-off of oil, liquid or gas flow through 20,000 psi. HiP ball valves are available in two way and three way configurations.

Relief Valves

Relief valves protect a system from over-pressure damage and failure. These valves are offered in pressures from 3,000 to 30,000 psi.





Call for our 130 page catalog also available on CD Rom or see it on-line www.highpressure.com



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